

# INSTALLATION INSTRUCTIONS



1973-1987 GM C10

## Frame Notch

PART NUMBER (PN): 6415

### Technical Support

We strive to provide the utmost pre- and post-sales support for our products. Whether you just need upgrade advice, or assistance in adjusting or installing a product, our experienced support staff is always ready to help optimize your UMI product.

### CHAT WITH A UMI PROFESSIONAL TODAY

Need installation advice or clarification on the instructions? Scan the QR code (right) to chat directly with a UMI Professional or use the contact information provided to talk to customer service.

*Note: UMI social media accounts do not respond to customer service questions.*



### CONTACT CUSTOMER SERVICE

**Hours:** M-F 8:00-4:30 (EST)

**Email:** [support@umiperformance.com](mailto:support@umiperformance.com)

**Call:** +1 (814) 343-6315

**Address:** 509 Hemlock Street  
Philipsburg, PA 16866

### SOCIAL MEDIA

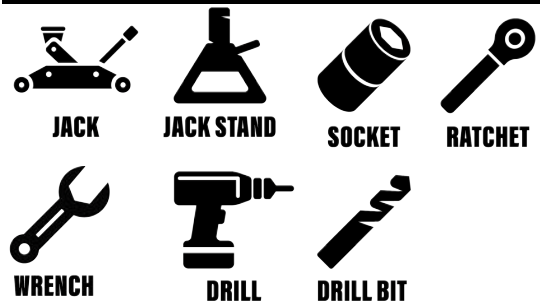
#umiequipped #umiperformance

@umiperformanceinc

### Included Parts

Part Number	Quantity	PN
Frame Notch Brackets	1 set	---
Inner Plates	1 set	---
Hardware Kit	1 kit	---

### Tools Needed



## INSTALLATION INSTRUCTION

### DISCLAIMER

UMI Performance shall not be held liable for any injuries or damages resulting from the improper installation of this product. It is the sole responsibility of the user to ensure that the product is installed correctly and in accordance with all applicable laws, codes, and regulations. The user assumes all risk and liability for any injuries or damages that may arise from the improper installation of this product. It is important to follow these steps carefully and use the proper tools to avoid damaging the vehicle or causing injury to yourself. If you are uncertain about any part of the installation process, it is recommended that you seek the assistance of a professional mechanic.

### STEP 1

Organize and layout all necessary parts and hardware prior to beginning the installation process. Carefully review the components and tools required to ensure that all necessary items are present. Once confirmed, proceed to disassembly by lifting the bed off the frame with blocks or remove from the truck.

### STEP 2

Position the inner plate correctly within the frame. Then, using a marker and a straight edge, carefully trace around the inner plate to mark the precise location where the frame needs to be cut to create the notch.

### STEP 3

You can get rid of that notch by using a plasma cutter or another cutting method. Just make sure to do it carefully and accurately to ensure great fitment in the next steps.

### STEP 3

Using a grinder clean up the cut area. We will paint the area after the holes are drilled.

### STEP 4

Once cut and clean, insert the main notch bracket and install the  $\frac{1}{4}$  inch black locator nut and bolt.

### STEP 5

Drill the front face holes with  $\frac{3}{8}$  drill bit. Bolting each hole with the 1.25inch  $\frac{3}{8}$  bolts and non-nylock nuts to draw the notch into the frame and to keep it steady for the next steps.

### STEP 6

Once the face is drilled and bolted, move on to drill the top  $\frac{3}{8}$  bolts and the final face  $\frac{1}{2}$  inch bolts.

### STEP 7

Once all holes are drilled, remove the notch and paint the frame where you drilled and cut.

### STEP 8

Re-install the notch bracket and the backing plate using nylock nut for all bolts and the bump stops.

### STEP 9

Repeat steps for the passenger side with the addition of grinding off the rivets holding the brake line in place.

### STEP 10

Re-install the bed, bolt on the wheels, and lower the car off of the jackstands.

## FIGURES FOR REFERENCE



Step 1



Step 2



Step 5



Step 8